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D4961-043
Job Sheet 197099

**Part No:** D4961-043**Job Qty:** 10 pcs**Part Name:** Tube Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 6/28/19**Job Tracking No:****Due Date:** 8/5/19**Created By:** Kimberley Guerin**Type:** SOLD**Description:****Note:** DWG REV C IPP REV:A 15.02.18 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	8/5/19		0.00	6.23	Small Fab - 1		JUL 18 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs	8/5/19		0.00	0.00	QC 5 - 10		JUL 23 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	10 pcs	8/5/19		0.00	0.00	Packaging 3 - 1 - B4B		JUL 23 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

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				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	8/5/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	27
				QC 21 - SA - 53	38

JUL 2 5 2019

Part Op 110 - (Small Fab) 1- Cut D4961-3 tube to size as per dwg 2- On one side of tube flare end as per dwg then slide sleeves
Descriptions: and nuts, flare other side of tube as per dwg.
120 - (QC5- Inspect part completeness to step on W/O) QC5- Inspect part completeness to step on W/O
130 - (Identify as per dwg & Stock Location:) Identify as per dwg & Stock Location:
140 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-L12J	Nut	20 Ea (2 ea)	110-Small Fab - 1	165 176 56
M304TR0.750W.049	304 Round Tube .750 X .049W	2.5000 ft (.25 ea)	110-Small Fab - 1	176 56
MS20819-12J	Sleeve	20 Ea (2 ea)	110-Small Fab - 1	176 56

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN818-L12J	20	48	0
	M304TR0.750W.049	3	1	0
	MS20819-12J	20	57	0

Part Specifications

Specifications could not be found.